



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4278-047
Job Sheet 169033



Part No: D4278-047

Job Qty: 1 ea

Part Name: Upper Rib Assembly-Straight



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/29/17

Job Tracking No:

Due Date: 12/5/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG D4278 REV C SHEET 4, D4277 REV D SHEETS 1,2 IPP Rev:A 10.11.12 new issue DD verf:EC IPP
Rev:B 11.01.20 AS PER DWG REV.C DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/4/17	0.00	0.00	Start Up Large Fab-6		2017-12-5
100	Large Fab	1 pcs		12/5/17	0.00	1.30	Large Fab 1		2017-12-5
110	QC	1 pcs		12/5/17	0.00	0.00	QC10		38 38
120	QC	1 pcs		12/5/17	0.00	0.00	QC5		9-89 38
130	Packaging	1 pcs		12/5/17	0.00	0.00	Packaging3 Large Fab		2017-12-6
140	QC21-SA	1 Ea		12/5/17	0.00	0.00	QC21		DEC 06 2017

Part Op 100 - 1- Cut D4277-1 tube as per dwg D4277 2- Drill and chamfer holes on both side using DT9715 3- Remove marking
Descriptions: 4-Deburr 5- Assemble bushing and weld as per dwg 6- Grind weld flush as per dwg

130 - ***STOCK IN BASKET CELL***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4021-9 5015896	4	1	0	0
	M304TS0.750W.049	2	1,207	0	0

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Part Specifications

Specifications could not be found.

Plex 11/29/17 1:24 PM dart.poulin.mario

DART
AEROSPACE
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Upper Rib Assembly – Straight

PART NO: D4278 – 047

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 12/05/17

Job No: 169033